## Task Analysis- Quality Control

## **Topic: Quality Control**

- 1. Define
  - a. Quality control (QC)
  - b. Quality assurance (QA)
  - c. Accuracy
  - d. Precision
  - e. Reliability
  - f. Acceptable range / Confidence interval / Confidence limits
  - g. Gaussian distribution
  - h. Standard deviation (SD)
  - i. Coefficient of variation (CV)
  - j. Built-in (internal) control (BIT)
  - k. Lot number
  - I. Calibrators/Standards
  - m. Parallel testing
  - n. Target value
  - o. Outlier
  - p. Shift
  - q. Trend
  - r. 2<sub>25</sub>
  - s. Random analytical error (RAE)
  - t. Systematic analytical error (SAE)
- 2. Organizations that determine quality standards
- 3. Purpose of performing QC
  - a. Analytic process
  - b. Instrument performance
  - c. Reagent/media performance/stability
  - d. Calibration verification
- 4. Types of controls
  - a. Qualitative
  - b. Quantitative
  - c. Internal
  - d. External
  - e. Instrument performance
  - f. Prepared in-house
  - g. Commercially prepped
  - h. Selecting appropriate control for type of sample being analyzed
- 5. Differentiate calibrators/standards from controls
  - a. Application of each
- 6. QC rules
  - a. Westgard's rules
  - b. Multirule

- c. Policies may vary between laboratories
- 7. Statistics
  - a. Mean
  - b. Median
  - c. Mode
  - d. Standard deviation
  - e. Coefficient of variation
  - f. Normal distribution (Gaussian curve)
  - g. Confidence intervals
    - i. +/- 1 SD = 68.2% of data
    - ii. +/- 2 SD = 95.5% of data
    - iii. +/- 3 SD = 99.7% of data
- 8. Documenting QC
  - a. Levey-Jennings chart
  - b. Establishing acceptable ranges
  - c. Who documents QC
  - d. What QC needs to be documented
  - e. When does QC need to be documented
  - f. Why is documentation important
- 9. Evaluating QC results
  - a. Using Levey-Jennings chart
    - i. Determine values that fall outside acceptable limits when applying Westgard's rules (e.g., shifts, trends, outliers, 2-2 SD)
    - ii. Presence of random or systematic analytical error
    - iii. Possible cause of error and the corrective action needed
  - b. Control limits/acceptable values
    - i. Within 2 SD
  - c. Identify outliers or failures
- 10. Troubleshooting QC results
  - a. Corrective action
  - b. Standards, reagents, or controls
  - c. Instrument maintenance or repairs
  - d. Basic troubleshooting steps
    - i. Test procedure, technique, calculations, or transcription
    - ii. Instrument performance
    - iii. Reagent(s)
    - iv. Calibration
    - v. Control(s)
    - vi. Using flow charts for troubleshooting QC failures
  - e. Manual vs. Automated tests
  - f. Qualitative vs. Quantitative assays
  - g. Batch vs. Random-access assays
  - h. One level vs. Two levels vs. Three levels of controls
  - i. Third party controls

- 11. Quality control policies may vary between different laboratory departments and institutions
- 12. Parallel testing
  - a. Run new lot in parallel with old lot (acts as control) to verify/validate new control
- 13. Lot-to-lot reagent confirmation
- 14. Monitor the performance (e.g., speed, timing, temperature, cleanliness) of basic laboratory equipment and supplies